

CLAIMS

What is claimed is:

1. A system for combined mailing (co-mailing) of a
5 plurality of diverse publications to a plurality of
recipients at an optimized mail rate, comprising:

a bindery for binding a plurality of signatures, the
bindery binding the plurality of signatures to create a
plurality of first publications and a plurality of second
10 publications, each of the plurality of first publications
and each of the plurality of second publications being in
a unique order, the unique order identifying each of the
plurality of first publications and each of the plurality
of second publications with each of the plurality of
15 recipients; and

a co-mailer for combining the plurality of first
publications with the plurality of second publications to
form the plurality of diverse publications, the co-mailer
merging the plurality of first publications and the
20 plurality of second publications in the unique order to
mail the plurality of diverse publications to the
plurality of recipients at the optimized mail rate.

2. The system of claim 1, wherein the unique order is a demographically-based unique order.

5 3. The system of claim 1, wherein the bindery binds the plurality of first publications and a second bindery binds the plurality of second publications.

10 4. The system of claim 1, wherein the plurality of diverse publications comprises magazines, catalogs, books or periodicals.

15 5. The system of claim 1, wherein the unique order is maintained in a verified sequence list, the verified sequence list being transferred from the bindery to the co-mailer.

6. The system of claim 1, further comprising:
a bindery bundling device for stacking and wrapping
20 the plurality of publications in the unique order to be transferred to the co-mailer.

7. The system of claim 1, further comprising:

a sortation device coupled and in communication with the co-mailer, the sortation device sorting each of the plurality of diverse publications by the optimized mail rate that are received from the co-mailer.

8. The system of claim 1, further comprising:

a bundling device for stacking and wrapping the plurality of diverse publications, the bundling device being coupled to and in communication with the co-mailer.

8. The system of claim 1, wherein the co-mailer further comprises:

a first print head, the first print head printing a mail rate on each of the plurality of diverse publications in a customized orientation and a customized placement on a first portion of each of the plurality of diverse publications; and

a second print head, the second print head printing the mail rate on a second predetermined number of each of the plurality of diverse publications in a customized

orientation and a customized placement on a second portion of each of the plurality of diverse publications.

10. The system of claim 1, wherein the co-mailer further
5 comprising:

a co-mailer verification device, the co-mailer verification device verifying the unique order of each of the plurality of diverse publications using an identifier information.

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11. The system of claim 1, wherein the bindery further comprises:

a bindery verification device, the bindery verification device verifying the unique order of each of
15 the plurality of publications.

12. The system of claim 1, wherein the unique order is contained in a verified sequence list for the plurality of publications, the verified sequence list created by a
20 bindery sequence list module in communication with a bindery control module, the bindery control module transmitting the verified sequence list to the bindery

for performing a first print of an identifier information on each of the plurality of publications.

13. The system of claim 1, wherein the bindery further
5 comprises:

a thickness device for determining a thickness of each of the plurality of publications; and

a weight device for determining a weight of each of the plurality of publications.

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14. The system of claim 1, wherein the co-mailer further comprises:

a co-mailer merge and sequence module for receiving a plurality of verified sequence lists from the bindery,
15 each of the plurality of verified sequence lists containing the unique order for each of the plurality of publications received from the bindery, the co-mailer merge and sequence module merging each of the plurality of verified sequence lists to create a merged verified
20 sequence list, the merged verified sequence list sequenced in the unique order to determine the optimized mail rate.

15. The system of claim 14, wherein the co-mailer further comprises:

5 a co-mailer control module, the co-mailer control module receiving the merged verified sequence list from the co-mailer merge and sequence module, the co-mailer control module transmitting the merged verified sequence list to the co-mailer for determining the optimized mail rate.

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16. The system of claim 1, wherein the co-mailer further comprises:

15 a co-mailer control module for verifying on a merge stream on the co-mailer that each of the plurality of diverse publications are in the unique order.

17. The system of claim 1, wherein the co-mailer further comprises:

20 a co-mailer control module, the co-mailer control module driving a sortation device coupled and in communication with the co-mailer, the sortation device sorting each of the plurality of diverse publications by

the optimized mail rate that are received from the co-mailer, the co-mailer control module driving a bundling of the plurality of diverse publications leaving the sortation device.

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18. The system of claim 1, wherein the co-mailer further comprises:

10 a co-mailer control module, the co-mailer control module controlling a first print head and a second print head on the co-mailer, each of the first and second print heads printing an identifier information on each of the plurality of diverse publications in a customized orientation and a customized placement on a portion of each of the plurality of diverse publications.

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19. A method for co-mailing of a plurality of diverse publications to a plurality of recipients at an optimized mail rate, comprising:

20 providing a unique order to a bindery, the unique order defining an order that each of a plurality of publications are bound by the bindery;

binding, by the bindery, a plurality of signatures to create the plurality of publications, each of the plurality of publications being in the unique order;

co-mailing the plurality of diverse publications by
5 merging the plurality of publications in the unique order to form the plurality of diverse publications and sending the plurality of diverse publications to the plurality of recipients at the optimized mail rate.

10 20. The method of claim 19, wherein the providing step further comprises:

providing the unique order in a form of a record list to a bindery sequence list module in communication with the bindery, the record list containing an
15 identifier information for each of the plurality of recipients; and

sequencing the record list in a predetermined sequence to obtain a sequence list to optimize the mail rate.

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21. The method of claim 20, wherein the binding step further comprises:

selecting the plurality of signatures based on at least one field in the record list for each of the plurality of recipients;

binding the plurality of signatures selected in the
5 selecting step;

printing an identifier information from the sequence list on the plurality of signatures;

determining a weight and a thickness of each of the plurality of publications, the weight and the thickness
10 being inserted into the sequence list; and

verifying the unique order of each of the plurality of publications, the verifying step further comprising updating the sequence list to record each of the plurality of publications that are not in the unique
15 order to generate a verified sequence list.

22. The method of claim 21, wherein the co-mailing step further comprises:

transferring a plurality of verified sequence lists
20 to a co-mailer merge and sort module in communication with the co-mailer, each of the plurality of verified

sequence lists representing the plurality of publications;

merging, by the co-mailer merge and sort module, the plurality of verified sequence lists into the unique
5 order to obtain a merged verified sequence list;

using the merged verified sequence list to determine the optimized mail rate for each record in the merged verified sequence list, the merged verified sequence list containing the optimized mail rate being an optimized
10 merged verified sequence list;

transferring the optimized merged verified sequence list to a co-mailer control module to drive the co-mailer;

inserting the plurality of diverse publications on a
15 merge stream on the co-mailer;

verifying the unique order of each of the plurality of diverse publications on the merge stream using the identifier information;

printing an optional endorsement line on each of the
20 plurality of diverse publications;

verifying, after the printing step, the physical qualities of each of the plurality of diverse publications;

5 rejecting each of the plurality of diverse publications damaged during the co-mailing step and verified as damaged during the verifying step; .

sorting each of the plurality of diverse publications by a mail rate category;

10 bundling a predetermined number of the plurality of diverse publications into a bundled plurality of diverse publications; and

transferring the bundled plurality of diverse publications to a postal office.

15 23. The method of claim 22, wherein the co-mailing step further comprises:

determining the optimized mail rate by:

20 determining, using the merged verified sequence list, a first group of the plurality of recipients within a five digit zip code;

determining, within the first group, a carrier route total number of the plurality of recipients within a first carrier route walk sequence;

5 applying a carrier route mail rate when the carrier route total number is greater than a carrier route predetermined minimum;

10 determining, within the first group, a five digit number of the plurality of recipients within the five digit zip code not applied the carrier route mail rate;

 applying a five digit zip code rate when the five digit number is greater than a five digit zip code predetermined minimum;

15 determining, within a second group, the second group having a plurality of recipients with diverse five digit zip code, a three digit zip code total number of the plurality of recipients within a three digit zip code not applied a five digit mail rate or a carrier route mail rate;

20 applying a three digit zip code mail rate when the three digit zip code total number is greater than a three digit zip code predetermined minimum; and

applying a standard mixed mail rate to a third group of recipients, the third group of recipients receiving the plurality of diverse publications remaining that are not in the first group or the second group.

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24. A computer readable medium having computer instructions stored thereon that, when loaded into a computer system, cause the computer system to perform a method for co-mailing of a plurality of diverse publications to a plurality of recipients at an optimized mail rate, the method comprising:

providing a unique order to a bindery, the unique order defining an order that each of a plurality of publications are bound by the bindery;

15 binding, by the bindery, a plurality of signatures to create the plurality of publications, each of the plurality of publications being in the unique order; and

co-mailing a plurality of diverse publications by merging the plurality of diverse publications in the unique order to send the plurality of diverse publications to the plurality of recipients at the optimized mail rate.

25. A system for co-mailing of a plurality of diverse publications to a plurality of recipients at an optimized mail rate, comprising:

5 a co-mailer for combining the plurality of diverse publications, the co-mailer merging the plurality of diverse publications; and

a sortation device coupled and in communication with the co-mailer, the sortation device sorting each of the
10 plurality of diverse publications from the co-mailer by the optimized mail rate.

26. A method for co-mailing of a plurality of diverse publications to a plurality of recipients at an optimized
15 mail rate, comprising:

co-mailing the plurality of diverse publications by merging the plurality of diverse publications in a unique order; and

sorting each of the plurality of diverse
20 publications from the co-mailer by the optimized mail rate to deliver each of the plurality of diverse

publications to the plurality of recipients at the optimized mail rate.

27. A method for co-mailing a plurality of diverse
5 publications to a plurality of recipients at an optimized mail rate, comprising:

binding, by a bindery, a plurality of signatures to create a plurality of first publications and a plurality of second publications;

10 bindery printing, at the bindery, an identifier information on each of the plurality of publications to identify each of the plurality of recipients to receive each of the plurality of publications; and

co-mailing the plurality of diverse publications by
15 merging the plurality of first publications with the plurality of second publications, received from the bindery; and

co-mailer printing the optimized mail rate at the co-mailer on each of the plurality of diverse
20 publications.

28. A co-mailer for mailing a plurality of diverse publications, comprising:

a plurality of pockets for receiving the plurality of diverse publications;

5 a merge stream for receiving the plurality of diverse publications from the pockets;

a first print head in the merge stream, the first print head printing a mail rate on a predetermined number of each of the plurality of diverse publications in a customized orientation and a customized placement on a first portion of the predetermined number of the plurality of diverse publications; and

a second print head in the merge stream, the second print head printing the mail rate on a second predetermined number of the plurality of diverse publications in a customized orientation and a customized placement on a second portion of the second predetermined number of each of the plurality of diverse publications.